

**Amendments to the Specification**

Please replace the title as follows:

IMAGE FORMING APPARATUS AND A PROCESS CARTRIDGE WHICH IS  
ATTACHABLE AND DETACHABLE FROM THE IMAGE FORMING APPARATUS

Please replace the paragraph beginning on page 17, line 18, with the following rewritten paragraph:

Fig. 1 is a schematic view showing one example of the image forming apparatus of the invention. An image forming apparatus 8 shown in Fig. 1 is a full color image forming apparatus employing a blade cleanerless electrophotographic method and a laser beam scanning exposing method. This full color image forming apparatus includes four image holding members 1y, 1m, 1c and 1k, four contact-type chargers (charging rolls) 2y, 2m, 2c and 2k, four developing units 3y, 3m, 3c and 3k, two primary transferring rolls 4ym and 4ck, a secondary transferring roll 5, a press roll 6, and brushes 15y, 15m, 15c and 15k provided on the surface of each image holding member, and has individual image holding members 1y, 1m, 1c and 1k for forming a toner image of four colors of Y (yellow), M (magenta), C (cyan) and K (black). A brush can also be provided on the surface of the primary transferring rolls, for example as shown by the brush 15ym of Fig. 1. As image holding members for these four colors, a negatively polar charging organic photosensitive material is used.